

COLOUR COLOUR GROUP			DP DP-F	WP WP-F	FP-P FP-F	FP-W	WP-A
RAL 1015 light ivory		exterior	BA	BA+	BA	BA	BA+
CG I		interior	BA+	BA+	BA+	BA+	—
RAL 1018 zinc yellow		exterior	BA+	BA+	BA+	BA+	BA+
CG I		interior	BA+	BA+	BA+	BA+	—
RAL 3000 flame red		exterior	BA+	BA+	BA+	BA+	BA+
CG III		interior	BA+	BA+	BA+	BA+	—
RAL 3009 oxide red		exterior	BA	BA+	BA	BA	BA+
CG III		interior	BA+	BA+	BA+	BA+	—
RAL 5010 gentian blue		exterior	BA+	BA+	BA+	BA+	BA+
CG III		interior	BA+	BA+	BA+	BA+	—
RAL 6005 moss green		exterior	BA	BA+	BA	BA	BA+
CG III		interior	BA+	BA+	BA+	BA+	—
RAL 6011 reseda green		exterior	BA	BA+	BA	BA	BA+
CG II		interior	BA+	BA+	BA+	BA+	—
RAL 7016 anthracite grey		exterior	BA	BA+	BA	BA	BA+
CG III		interior	BA+	BA+	BA+	BA+	—
RAL 7035 light grey		exterior	BA	BA+BA*	BA	BA	BA+BA*
CG I		interior	BA+	BA+BA*	BA+BA*	BA+	—
RAL 8004 copper brown		exterior	BA	BA+	BA	BA	BA+
CG III		interior	BA+	BA+	BA+	BA+	—
RAL 8014 sepia brown		exterior	BA	BA+	BA	BA	BA+
CG III		interior	BA+	BA+	BA+	BA+	—
RAL 9001 cream white		exterior	BA+	BA	BA+	BA+	BA
CG I		interior	BA+	BA	BA	BA+	—
RAL 9002 grey white		exterior	BA	BA	BA	BA	BA
CG I		interior	BA	BA	BA	BA	BA
RAL 9006 white aluminium		exterior	BA	BA	BA	BA	BA
CG II		interior	BA+	BA	BA	BA+	—
RAL 9007 grey aluminium		exterior	BA	BA+BA*	BA	BA	BA+BA*
CG II		interior	BA+	BA+BA*	BA+BA*	BA+	—
RAL 9010 pure white		exterior	BA	BA	BA	BA	BA
CG I		interior	BA+	BA	BA	BA+	—

BA = BASIC COLOURS in stock,
Polyester-lacquer approx. 25 µm

BA+ = BASIC COLOURS PLUS
process related extra costs additional
charge on request

BA+BA* = for volume orders ex
500 m² there is no extra over

RAL Colour Tones

We point out that the sheet colors listed are only to be interpreted as RAL based. Due to the use of different coils, color consistency for partial or additional deliveries cannot be guaranteed. We do however ensure, that differences are minimal by using modern multi-angle spectral photometers. To avoid a color shift within a front, axial or facade facing, plan this in advance and give appropriate details in your order. Greater variations to the RAL tones are possible when using PVDF coatings, please include sufficient reserve panels in your planning, especially for custom colors and/or non-standard sizes (WALL/FACADE).

Performance with large shifts in temperature

Due to the excellent thermal insulation properties associated with PU hard foam, extreme differences in temperature between the exterior and interior finish layers occur when sun exposure is on only one side (or under the influence of other heat sources). Due to the high conductivity and expansion coefficient of the metal finish layers, a panel can flex or warp or experience lateral tension. Watch for these effects especially with colour groups II and III. (Also see COLOUR CLASSIFICATION www.brucha.com)

Available by request (longer delivery time): **the entire range of RAL and NCS colours.**

Deviation from the original colour (please request sheet colour sample).

RAL 9006 und 9007: our high-quality sheet has an increased metallic content.

Please refer to the RAL guidelines. Excerpt from RAL 9006 and RAL 9007 colour palette from 2011; Original colour: colour deviations can often appear for touching up work or combinations of differing coating types (e.g. wet painted – powder-coated).

A sample presentation of our steel sheet is possible at any time and we will be pleased to perform on request.